

Date: Thursday, 3/30/2006 8:31:01 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TAG
Job Number	: 26415		
Estimate Number	: 11157		
P.O. Number	: N/A	Part Number	: D32421
This Issue	: 3/30/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3242 REV B
First Issue	: N/A	Project Number	: N/A
Previous Run	: 26086	Drawing Revision	: B
		Material	: N/A
Written By	: <u>See Comment Below</u>	Due Date	: 4/12/2006
Checked & Approved By	: <u>06.03.30</u>	Qty:	40
Comment	: Est. A04.06.20 New issue KJ/DS	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 00000930 AR 06/04/03

D3242-1 Tag as per Dwg D3242

Material: Hyland Industries M0100482 urethane coated nylon (orange color); use 0.25" high black lettering

Possible Supplier: Tulmar Safety Systems Inc.

Material release note is required

2.0	D32421P	Tag
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 40.0000 Each(s)
 Tag

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

AR 06/04/21 40

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

06.04.23

40

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST417
06/04/24 (40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/04/25
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/30/2006 8:31:01 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAG

Job Number: 26415

Part Number: D32421

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/04/25 (40)

Job Completion



U 06-04-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

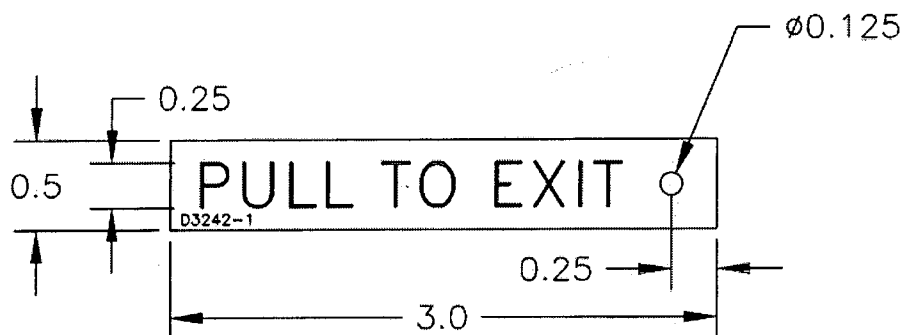
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3242	REV. B SHEET 1 OF 1
DATE 04.02.09		TITLE TAG	SCALE 1:1
A	04.01.06	NEW ISSUE	
B	04.02.09	RE-DESIGN	

RELEASED
04.02.11 #



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26415

D3242-1 TAG

- 1) MATERIAL: HIGHLAND INDUSTRIES M0100482 URETHANE COATED NYLON (ORANGE COLOR); USE 0.25" HIGH BLACK LETTERING
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Packing Slip No.

21814

Ship Date

20-Apr-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
17136	7-Apr-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	PPD/COL	Release Note No.
PO00000930	Pick-Up		R92-21814
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

5385

40

EA

40 ✓

Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1.

Drawing No: D3242

As per instructions on PO -

Mfg D3242-1 TAG as per

Dwg D3242 Rev B.

Material: Hyland Industries M0100482

urethane-coated nylon (orange colour);

use 0.25" high black lettering.

C of C required

**Please dye cut material with New Dye.

Lot No: BATCH0000000009 Qty: 40

H. Beggs

*AR
06/04/21*

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-21814

Ship Date

20-Apr-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

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C of C required

**Please dye cut material with New Dye.

Lot No: BATCH0000000009 Qty: 40

0604-23

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

[Signature]

Authorized Inspector

20-Apr-06

Date

06/04/21